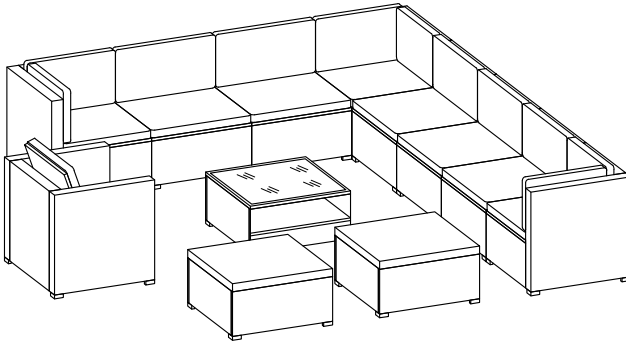


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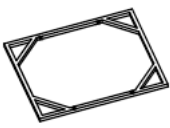
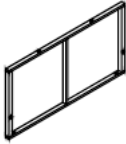
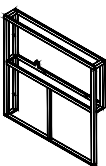
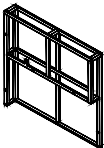
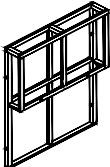
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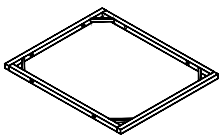
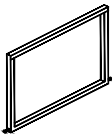
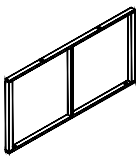


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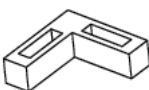
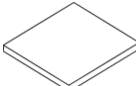
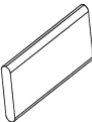
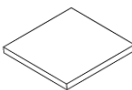


TEIL	NR.	STK.
	A	2
	B	2
	C	2
	D	4
	K	1
	L	1
	M	1

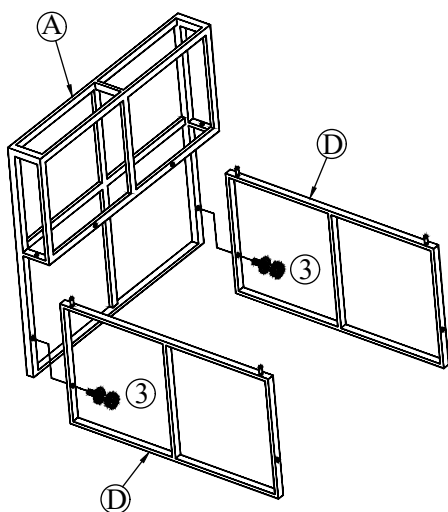


TEIL	NR.	STK.
	N	1
	O	1
	P	1

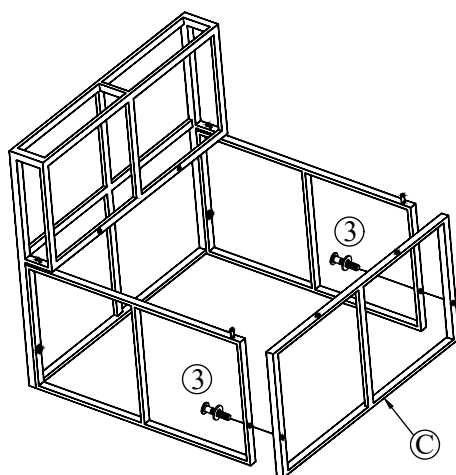


TEIL	NR.	STK.
M6x55 	1	14
M6x30 	3	16
M6x30 	4	24
	5	14
	6	12
	9	2
	11	2
	16	1
	17	1
	18	4

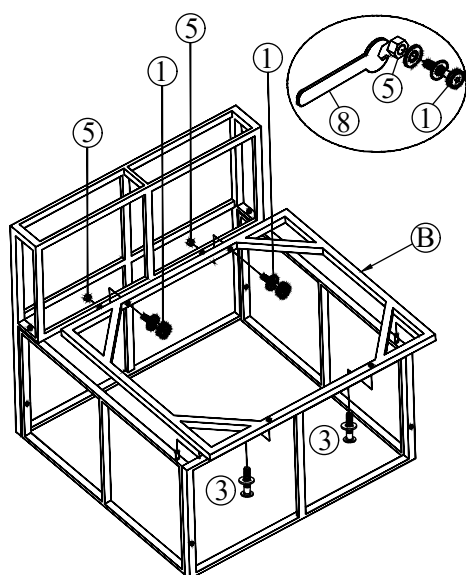
STEP 1



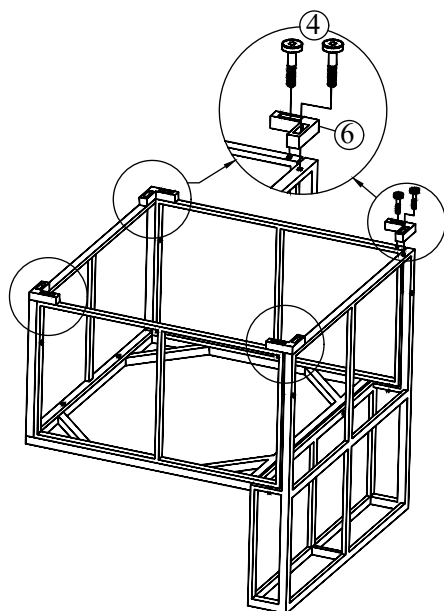
STEP 2



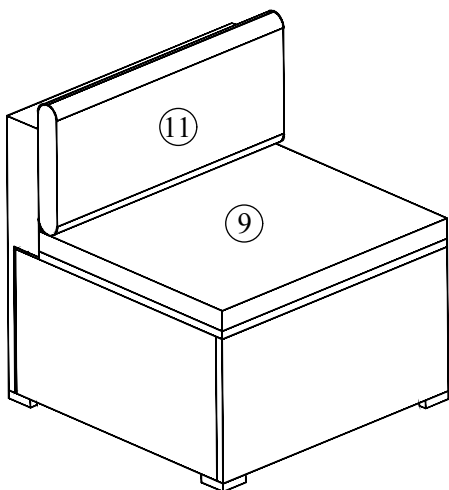
STEP 3



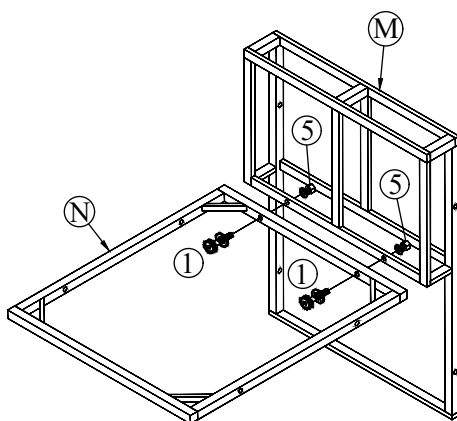
STEP 4



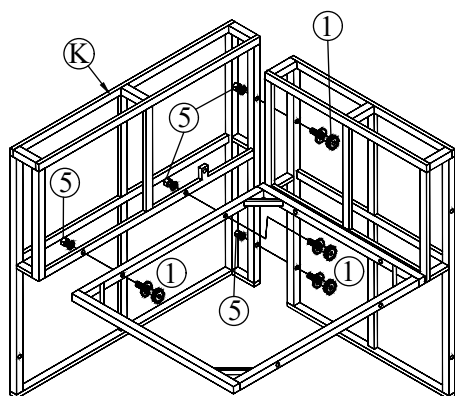
STEP 5



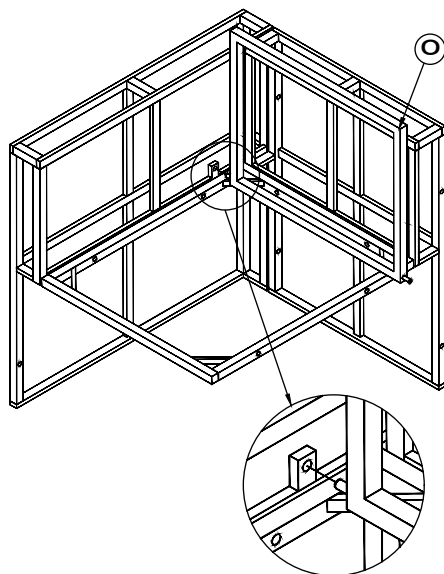
STEP 6



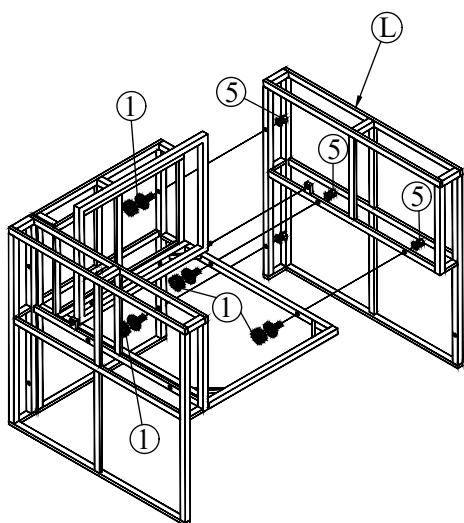
STEP 7



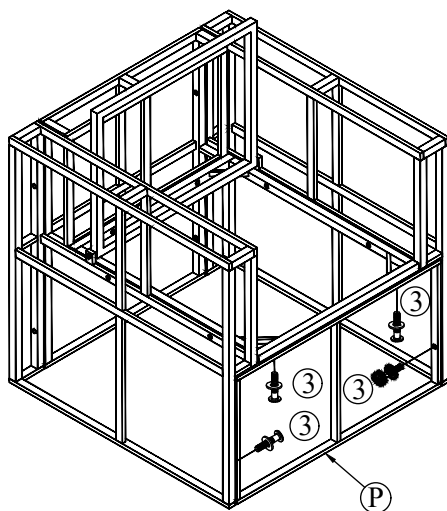
STEP 8



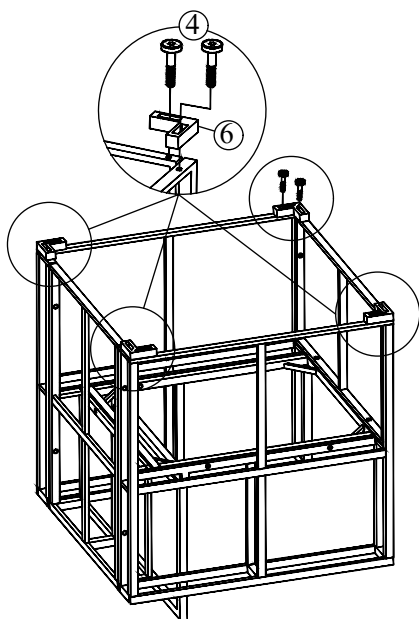
STEP 9



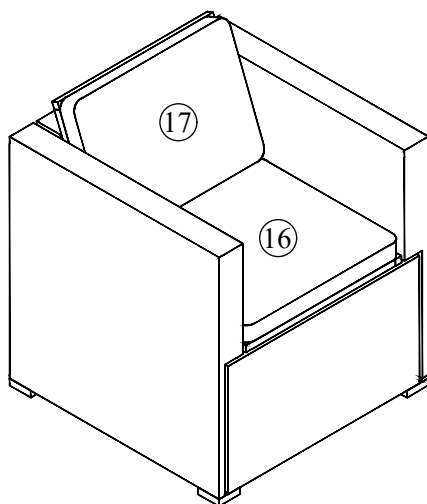
STEP 10



STEP 11



STEP 12



STEP 13

